



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2182B060
Job Sheet 173335



Part No: D2182B060

Job Qty: 100 ea

Part Name: Clamp Cushion Black 6.0 "Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/28/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP: B 99.03.02 Re-format DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		3/2/18	0.00	0.00	Start Up Stores/Pkg-1		FF
100	Packaging	100 pcs		3/2/18	0.00	0.00	Packaging1		FF DAS
110	QC	100 pcs		3/2/18	0.00	0.00	QC6		MAR 01 2018 9:38
120	Packaging	100 pcs		3/2/18	0.00	0.00	Packaging3	5639	9:38
130	QC21-SA	100 Ea		3/2/18	0.00	0.00	QC21		9:38 DAS
Part Op 100 - Cut D2182B black rubber extrusion 6.0" long									21
Descriptions:									9:38 MAR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182B	Rubber Cushion - Black (\$Per Foot)	50 ft (.5 ea)	90-Start up Operation	F160459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182B	50	4,738	0

Part Specifications

Specifications could not be found.

Plex 2/28/18 9:40 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order: _____ Part No. _____ NCR No. _____	Suspe
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[illegible]

Completed By	
nd / Supervisor	
al Verification	
Coordinator	
Approval	

DeToroSpace LLC,
10000 DeToro Street,
Van Nuys, CA 91411
Tel: 818 632-5200
Email: sales@detoro.com
Website: detorospace.com

Printed: 03/01/18

Root Cause			FAULT CATEGORY				
Environment	☐	☐ No Re-verification	☐	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
Design	☐	☐ Operator	☐	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
Doc/Data	☐	☐ Offset/Setup	☐	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
Equip/Tooling	☐	☐ Supplier	☐	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
Handling/Pre	☐	☐ Training	☐	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
Material	☐	☐ Use for Testing	☐	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved
Internal Transport	☐	☐ Poor Information	☐	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing
Tribal Knowledge	☐	☐ Rushing	☐	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish
LOA	☐	☐ Product Improvement	☐	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
Substation	☐	☐ Process Improvement	☐	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
Past Expiry Date	☐	☐ Manufacturing Process					
Misidentified	☐	☐ Past Due	☐ OTHER :				

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I



Engineering
Quality
Other

QSI042) Approval

Completed By _____

nd / Supervisor
al Verification

Coordinator
Approval

Unit Aerospace
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CANADA
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Container No: S046816

 Part: D2182B060
 Job No: 173335
 Serial No/Batch: S046816
 Revision:
 Inspector:

Date: 03/01/16